



# Armstrong Flooring S-763 Seam Adhesive

Seaming Methods for Residential Sheet Vinyl with  
Fiberglass Structure

April, 2024

# Benefits

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Seaming Full Spread Glue Installations

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Seaming Modified Loose Lay Installations

# Benefits of S-763 Seam Adhesive

Seams any pattern, including:

- diagonal or geometric patterns
  - patterns without grout lines
  - patterns with traditional grout lines.
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- Compatible with all gloss levels.
  - No mixing required.
  - Easy clean up with damp cloth.
  - Traffic allowed after 2 hours. Fully dry in 4-6 hours.



# Seaming Full Spread Glue Installations

# Fitting – Full Spread Glue Installations

**Cut seam before applying full spread adhesive to seam area.**

Apply recommended full spread adhesive to subfloor, stopping 1-2 feet from the seam location.

Allow proper adhesive open time.

Line up the pattern, overlapping piece 1 with piece 2.



# Cutting – Full Spread Glue Installations

Hold the knife straight up and down. Double cut through both pieces of material.

If you are right handed, the scrap piece you are cutting off should be to your right side.



# Remove Scrap & Apply Glue – Full Spread Glue Installations

Remove the scrap material.

Fold back both pieces to expose subfloor.

Apply recommended full spread adhesive to remainder of subfloor and allow proper open time.



# Apply S-763 – Full Spread Glue Installations

Lay one piece back in place and apply a 1/8" bead of S-763 along the edge.

Apply continuously along the edge.

**Do not** skip areas.



# Joining Pieces – Full Spread Glue Installations

Place the other piece into the treated area. Make sure the pattern is aligned



# Clean Up – Full Spread Glue Installations

Excess S-763 will ooze to the surface.



# Clean Up – Full Spread Glue Installations

Clean the excess adhesive with a clean cloth dampened with water.



# Rolling – Full Spread Glue Installations

Roll the seam with a hand roller.

Excess adhesive will ooze to the surface.



# Finish – Full Spread Glue Installations

Again clean excess adhesive with a damp cloth.

For installations with full-spread glue method, roll entire floor with 100lb floor roller.



# **Seaming Modified Loose Lay Installations**

# Seaming Modified Loose Lay Installations

After seam is cut, fold pieces back and apply tape.

Lay in first piece and roll with hand roller.



# Seaming Modified Loose Lay Installations

Apply a 1/8" bead of the S-763 along the edge of the first piece.



Lay in second piece and hand roll. Adhesive will ooze up between the pieces.



# Seaming Modified Loose Lay Installations

Clean excess adhesive with a cloth dampened with water.



# RESOURCES

AHF Products Customer Service Techline  
(866)243-2726 M-F 9:00 am – 4:30 pm, EST  
[ahfproductsupport@ahfproducts.com](mailto:ahfproductsupport@ahfproducts.com)

[www.floorexpert.com](http://www.floorexpert.com)